

# Multi GLU

## PREMIUM MULTI-PURPOSE ADHESIVE



### DESCRIPTION

Multi GLU is a very aggressive, high tack multi-purpose adhesive engineered for the installation of a wide variety of direct glue-down carpet types.



Multi GLU is solvent free and offers excellent re-bond characteristics, complementing its strong and durable bond with carpet and felt back sheet.







### APPROVED FLOOR COVERING

- ActionBac
- Enhancer Back
- Woven Back
- Axminister
- Felt-Backed Sheet
- Double Bond/Double Glue Down Carpet and pad installations
- Needle-punched
- Latex Unitary Backed
- Urethane Backed

### PROPERTIES

- Relative Humidity:**  
Up to 90%
- pH Range:**  
7-9
- Foot Traffic:**  
As soon as 12 Hours

### TROWELS & COVERAGE

Floor Covering	Trowel Recommendation	Estimated Coverage
Felt Back Sheet	<b>Square Notch:</b> 1/16" x 1/16" x 1/16" 	Up to 180 sqft/gallon
Smooth-Backed Carpet	<b>V Notch:</b> 3/32" x 3/32" x 3/32" 	Up to 15 sqy/gallon
Broadloom/ActionBac	<b>V Notch:</b> 1/8" x 1/8" x 1/16" 	Up to 10 sqy/gallon
Rough-Back and double bond pad to substrate	<b>U Notch:</b> 1/8" x 1/8" x 1/16" 	Up to 8 sqy/gallon

**DISCLAIMER:** Users should determine the suitability of this information and product for their own purpose or application. The manufacturer is not responsible for the misuse of this product. This adhesive is only warranted to maintain an adhesive bond when used as prescribed by Lighthouse Adhesives. ASTM 2659 impedance readings that exceed 3% may void the warranty.

## CLEANUP

- While wet, use a cloth and soapy water to remove wet adhesive.
- When adhesive is dry, use denatured alcohol or appropriate adhesive remover.
- Always check for compatibility on a piece of scrap flooring.

## STORAGE

- This product should be stored at temperatures between 50°-90° F.
- This product has a shelf life of 2 years.

## LIMITATIONS

- Not for exterior installations.
- Not for use with vinyl backed floor coverings.
- Not for use to encapsulate asbestos.
- Not for use when moisture exceeds 3% per ASTM F2659, or Relative Humidity of concrete substrate exceeds 90% (ASTM F2170).
- Not for use where hydrostatic pressure exists.
- Do not use if substrate pH is greater than 9.0 or below 7.0.
- Concrete substrate must be a minimum of 5° F above dew point.
- Ambient conditions must be between 60°-90° F – 30-65% RH.
- Extreme ambient condition changes will affect the performance quality of the installation.
- Do not install over chemically abated substrates.
- Do not install over adhesive residue or cutback adhesive.
- Do not allow product to freeze.
- Do not use with dimensionally unstable floor coverings.
- Do not use over concrete substrates which have been treated with silicates, either topically or entrained.

## SUITABLE SUBSTRATES

- Concrete substrates (at least 28 days old).
- On, above or below grade installations.
- Cement-based self-levelers and patching compounds.
- APA underlayment grade plywood and OSB (per manufacturer recommendation).
- Cement backer board.
- Cement terrazzo (properly prepared with waxes and surface finishes removed).
- Well bonded Vinyl Composite Tile (VCT) free of wax and sealers.
- Properly primed gypsum based underlayment that meets ASTM F2419 requirements for compressive strength.
- Well bonded cork underlayment.
- Radiant heated substrates should be turned off 24hrs prior to installation, Maximum 85° F.

## SUBSTRATE TESTING

- RH: 90% [ASTM F2170]
- pH: Between 7.0-9.0 [ASTM F710]

**PLEASE CONSULT LIGHTHOUSE ADHESIVES' TECHNICAL DEPARTMENT FOR SUBSTRATES NOT LISTED.**

## SURFACE PREPARATION

**NOTE:** FOLLOW ALL FLOOR COVERING MANUFACTURERS GUIDELINES. SUBSTRATES MUST BE PREPARED IN ACCORDANCE WITH ASTM F710 AS WELL AS THE FOLLOWING:

- Substrates must be dry, smooth, solid, structurally sound and flat.
- Substrates should be clean and free of dust, dirt, oil, grease, paint, curing agents or concrete sealers; topically applied or entrained, loosely bonded toppings, adhesive residue, loose particles, and any other substance that may prevent or reduce adhesion.
- Fill all surface cracks, grooves, depressions and non-moving joints with patching or self-leveling compounds.
- Substrate, adhesive and floor covering must be acclimated with HVAC in operation for 48 hours prior, during, and continuously after installation is complete.
- Ambient conditions, temperature must be between 60°-90° F and relative humidity must be between 30-65% during and following installation.
- When installing over radiant heated substrates, heat should be turned off 24 hours before, during, and after installation. When turning radiant heat back on, do so in 5° increments per hour to desired temperature. Floor temperature should not exceed 85° F.

## INSTALLATION INSTRUCTIONS

Follow flooring manufacturer's guidelines for layout, design and any special precautions for installation. **DISCLAIMER: FOLLOW THESE INSTRUCTIONS COMPLETELY OR DO NOT USE THIS PRODUCT.**

1. *If unfamiliar with a product, always perform a bond test. Spread a small area of adhesive and install the desired floor covering into the adhesive to ensure the desired bond is achieved.*
2. After surface preparation, spread adhesive using recommended trowel as needed for desired floor covering type.

### POROUS SUBSTRATE

- After spreading the adhesive using the determined trowel, allow 10-25 minutes for adhesive to flash off (installing into the adhesive with a 100% transfer to floor covering backing).
- Working time: Will vary depending on ambient conditions and porosity of the substrate.
- Be sure to install floor covering during the working time of the adhesive or loss of adhesion could occur.

### NON-POROUS SUBSTRATE

- After spreading the adhesive using the determined trowel, wait until the adhesive becomes tacky and develops legs installing into the adhesive with 100% transfer to floor covering backing.
  - Working time: Will vary depending on ambient conditions and porosity of the substrate.
  - Be sure to install floor covering during the working time of the adhesive or loss of adhesion could occur.
3. After installation, roll flooring with 75-100lb roller to ensure proper adhesive transfer. Roll from the center towards the perimeter to allow expelling of trapped air.

**NOTE:** Foot traffic is typically allowed after 12-hours, heavy loads after 48 hours and five days for regular maintenance.

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